



Installation Instructions – KTM 790 Adventure /Adventure R Pannier Rack

Thank you for purchasing a BUMOT luggage system for your motorcycle. BUMOT luggage, handcrafted in Bulgaria, is designed for the rider who demands the most durable and functional luggage for their adventure touring. We're confident you will enjoy your new luggage system for years to come.

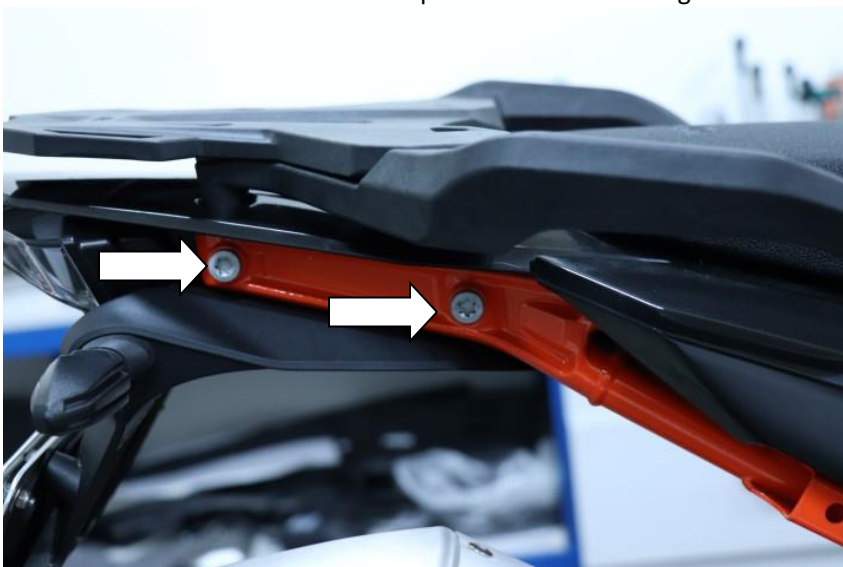
Please read through these instructions completely before starting installation. Leave all hardware loose until all components are in place and initial assembly is completed. Once everything has been installed, tighten all bolts snugly. Do not apply liquid threadlock (Loctite or similar) to any bolt which has a self-locking nut.

Installation Hardware Contents –

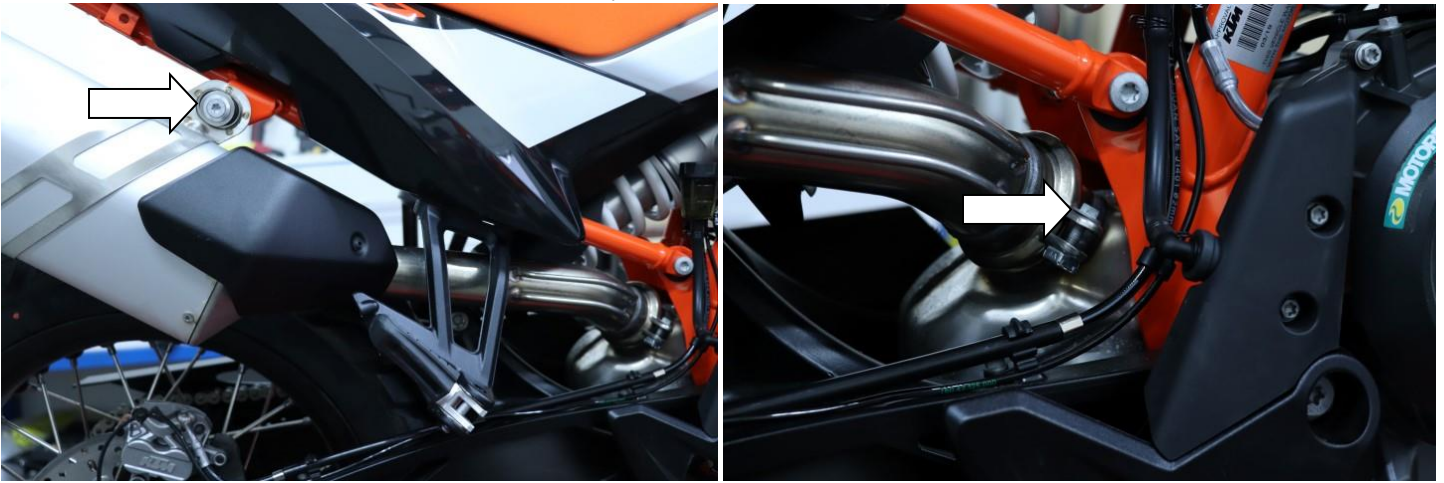
- M6 x 60mm Bolt – Qty 2
- M8 x 20mm Bolt– Qty 4
- M6 x 15mm Bolt– Qty 2
- M6 x 20mm Bolt –Qty 2
- M6 Washer – Qty 4
- M6 x 18mm Washer –Qty 2
- M6 flange Nut – Qty 2
- M6 Self – Locking Nut – Qty 2
- Aluminum Spacer $\phi 20 \times 7/14$ mm – Qty 4
- Aluminum Spacer $\phi 15 \times 20/8.5$ mm – Qty 2
- M8 Self – Locking Nut – Qty 2
- Bracket –Qty 2

Instructions -

1. Remove the two bolts shown on the picture from left and right side



2. Remove the two bolts shown on the picture and the exhaust:



3. Remove the three bolts shown on the picture together with the passenger foot peg both sides.



4. Put 2 x aluminum spacers $\phi 20 \times 7/14$ mm and bracket as shown on the picture. Attach the passenger foot peg with OEM bolts back. The same steps on the right side.



5. Attach the exhaust back. Provide clearance between the bolt and swing-arm as shown on the picture :



6. Attach the Pannier racks using M6 x 15mm with washers M6 x 18 and M6 Flange Nut as shown on the picture. Please do not tight yet.



7. Attach the pannier rack using M8 x 60 mm , washer M8 and Aluminum spacer $\phi 15 \times 20\text{mm}$ as shown on the picture. Do not tight them yet.



8. Mount M8 x 20mm bolt with washer M8 as shown on the picture



9. Attach the front point of the frame to the passenger foot peg bracket using M8 x 20 mm, 2 x washer M8 and M8 Self- Locking nut. Do not tight yet.



10. Same steps on the right side

11. Attach the crossbar using M6 x 20 bolts and 2 x washers M6 and M6 Self-Locking Nut. Tight all bolts



Enjoy your new BUMOT luggage system!

